

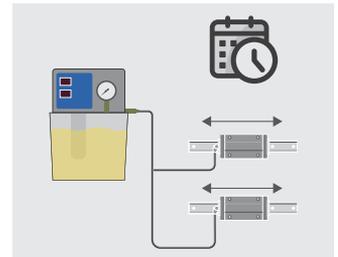
# GARNET XS4

CNC Profile Machining Center (4 Axis)

Automation by  
**FANUC**



Thanks to its spindle which can operate in  $-90^\circ / +90^\circ$  fixed angles, the 4 axis CNC machining center, **GARNET XS4** can process different sizes of aluminum and PVC profiles and offer a wide spectrum of solutions to the user. The machine is developed to carry out all-in-one milling, drain channel opening, punching, marking and end milling operations on aluminum and PVC profiles, and to perform special non-standard operations on different profiles. The high processing capacity (340 mm x 255 mm) provides satisfactory user experience with the machines' performance in all operations.

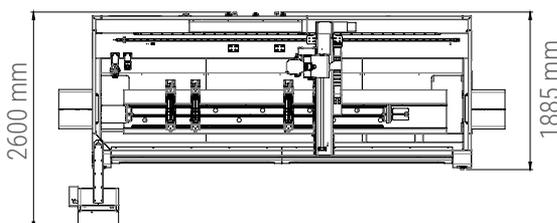
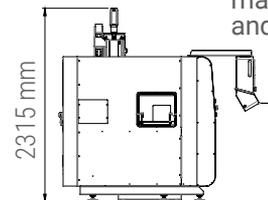
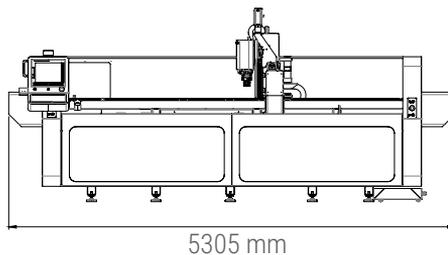


By focusing on providing convenient solutions for customers, and combining power and precision, GARNET XS4 lets the processing capacity be only limited by the users imagination, thanks to the 5.6 kW spindle motor with automatic tool replacement feature.

Thanks to its built-in automatic magazine with capacity for 8 tools, GARNET XS4 saves time when switching to different operations.

The GARNET XS4, which positions its clamps fully automatically using the X-axis, completely takes on the user's workload.

Maintenance of transmission elements is accomplished by the automatic lubrication system which is offered as an optional feature increasing the service life for accuracy in processes. Capacity may be varied for processing of non-standard profiles with on demand optimization of size and number of clamps.



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## MACHINING LENGTHS

X Axis (Longitudinal)	3000 mm
Y Axis (Lateral)	340 mm
Z Axis (Vertical)	255 mm
A Axis (Head processing angles)	-90° / +90°

## POSITIONING SPEED

X Axis (Longitudinal)	90 m/min
Y Axis (Lateral)	60 m/min
Z Axis (Vertical)	20 m/min
A Axis (Rotational Movement)	166° /sec

## AIR

Pressure	6-8 Bar
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## ELECTRICAL

Max. Power	8 kW
Voltage	400V 3P, N, PE AC
Frequency	50-60 Hz

## SPINDLE

Max. Power	5.6 kW
Maximum rotation speed	20.000 r.p.m
Tool holder	HSK F50
Cooling type	Liquid

## TOOL STORAGE

Automatic Linear Type Tools Magazine	•
Maximum tool storage system number	8
Maximum saw blade diameter in to the storage system	150 mm
Automatic Tools Measuring	•

## SCREW-CUTTING CAPACITY

M8 - with compressed tapping head	○
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## PROFILE POSITIONING

Right and left pneumatic profile reference alignment	•
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## CONTROL UNIT

Industrial PC - Touch Screen	15"
Barcode reader	•
Camquix CAM software	•
CadXtract CAD-CAM Production Software	○

## OPERATIONAL AREA

Clamps, standard pcs	4
Clamps, maximum pcs	6
Automatic clamp positioning with the X-axis	•
Automatic lubrication in processing area	•
Cabinet providing protection in processing zone	•
B&R automation system	○
Automatic lubrication system	○
FESTO pneumatic system	○
Side tunnels	•

• Standard ○ Optional